

Toll free: 888-660-5892 email: info@traxda.com

Always use the correct tools, and wear safety goggles. We STRONGLY recommend installation by a licensed mechanic on a

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TIRE FITMENT ADVICE

The best way to ensure proper tire fitment is to install the kit before purchasing your wheels and tires. Always test fit tires and wheels before purchasing.

VEHICLE RIDE WARNING!
Trucks with lift or level kits installed have a higher center of gravity.
Aggressive and sudden direction changes may cause a tip over.

107015 Ford F250/350/Excursion Super Duty 4x4 Leveling Kit

- 2 Front Leaf Spring Spacers
- 2 Rear 3" Blocks
- 2 Center Bolts
- 8 U-Bolts
- 2 Hardware Pack InstructionsWarranty Card Stickers



Installation Tips

Always use caution handling ABS or wheel sensor wiring. Avoid tension of any kind on wiring harness as this may cause damage or failure.

- Trucks are often not level side to side from the factory.
 Please measure before installation.
- 2. Re-torque all hardware to manufactures specifications
- When aligning, to get the best tire wear use our supplied specifications. OEM specifications are for trucks with stock wheels and tires. Larger tires will wear differently.
- 4. All instructions are written with vehicle on a 2-post lift with tires removed.

Step 1

Before raising truck, remove the track bar bolt at the differential.

Step 2

Lift truck and support the front axle with pit jacks or similar. Disconnect the shock and sway bar links, and remove the u-bolts on the passenger side only. Loosen the u-bolts on the drivers side to allow the axle to drop down.

Step 3

Remove passenger side OEM centering bolt and install the Traxda spacer pack with the new centering bolt. Install u-bolts to secure axle, but do not tighten at this point. Reconnect shock.

Step 4

Repeat installation on drivers side. Reconnect the sway bar links. Lower truck to the ground to re-connect the track bar. Re-torque all hardware including the U-bolts. **Never reuse U-bolts**. Note: It may be necessary to turn the steering wheel to line up the track bar mounting bolts.

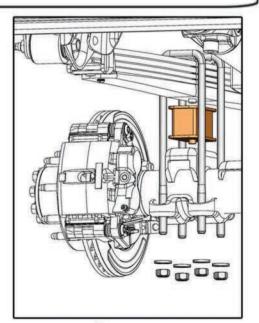


Figure A

Illustration is for reference only.

Part dimensions will vary from kit to kit.

Installation Instructions continued on reverse



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Traxda LLC, 810 E 19th Street Tucson, Arizona 85719

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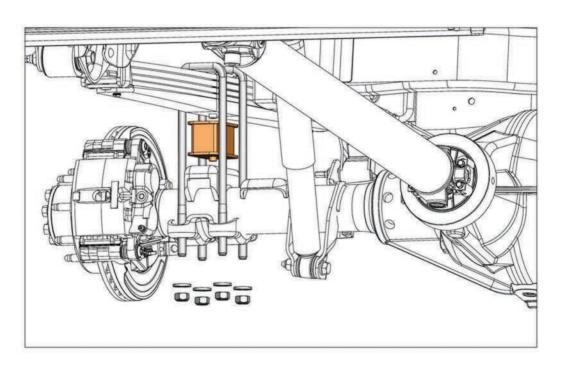
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107015 Installation Instructions Continued

Rear Installation

Disconnect any wires so they can droop. Loosen lower shock bolt and remove. Use a pit jack to support the differential. Remove U-bolts from one side of the truck only. This will help keep the differential steady. Remove factory block and Install TRAXDA lift block between differential and leaf spring as shown in illustration below.. Install U-bolts supplied with TRAXDA kit. Re-install lower shock bolts. Repeat on the other side of the truck.



Torque U-bolt hardware to 132 ft. lbs. Never reuse U-bolts

	Left	Right
Caster (degrees)	3	3.5
Camber (degrees)	0	-1/4 or25
Toe	1/32" or .03125 toe in	
Special Tools	none	

Alignment notes:

We recommend that a technician with experience doing alignments on lifted trucks perform the alignment. Large tires wear differently than OEM sized tires. Always do an alignment after changing tires on a vehicle.